



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D205-633-011
Job Sheet 186446



Part No: D205-633-011

Job Qty: 3 ea

Part Name: Heli-Access-Step™ - High Gear, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 12/6/18

Created By: Jesse White

Type: Stock

Description: SIOP

Note: DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	3 Ea		12/6/18	0.00	0.00	Start Up Stores/Pkg-1			NOV 23 2018
110	Packaging	3 pcs		12/6/18	0.00	0.00	Packaging1-2			NOV 23 2018
120	QC	3 pcs		12/6/18	0.00	0.00	QC4			NOV 23 2018
130	Packaging	3 pcs		12/6/18	0.00	0.00	Packaging3-1			NOV 23 2018
135	DC	3 pcs		12/6/18	0.00	0.00	DC			NOV 23 2018
140	QC21-FG	3 Ea		12/6/18	0.00	0.00	QC21			NOV 23 2018

Part Op 130 - Identify and pack for shipping as per PPP D205-633-011 Location:FG082
Descriptions: 135 - Photocopy bluefile & type labels per PPP205-633-011 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	3 Ea (1 ea)	90-Start up Operation	5114891
AN4-5A	Bolt	6 Ea (2 ea)	90-Start up Operation	5089315
AN4-6A	Bolt	6 Ea (2 ea)	90-Start up Operation	5089455
AN4-7A	Bolt	6 Ea (2 ea)	90-Start up Operation	5136448x2 508520x 4
AN5-14A	Bolt	3 Ea (1 ea)	90-Start up Operation	5056344
AN5-6A	Bolt	3 Ea (1 ea)	90-Start up Operation	5103225
D2021-101	Eyebolt	3 Ea (1 ea)	90-Start up Operation	5080588
D2022-101	Spacer	6 Ea (2 ea)	90-Start up Operation	5126033
D2022-103	Spacer	6 Ea (2 ea)	90-Start up Operation	5129068
D2562-001	Strut 19.68"	3 Ea (1 ea)	90-Start up Operation	5124523
D2565-101	Strut	3 Ea (1 ea)	90-Start up Operation	5122716
D2565-103	Strut	3 Ea (1 ea)	90-Start up Operation	5122956
D2565-105	Strut	3 Ea (1 ea)	90-Start up Operation	5122958
D2565-107	Strut	3 Ea (1 ea)	90-Start up Operation	5123322
D2565-109	Strut	3 Ea (1 ea)	90-Start up Operation	5123483
D2565-111	Strut	3 Ea (1 ea)	90-Start up Operation	5123594
MS21042L4	Nut	24 Ea (8 ea)	90-Start up Operation	5109736
MS21042L5	Nut	6 Ea (2 ea)	90-Start up Operation	5093592
NAS1149D0463J	Washer	45 Ea (15 ea)	90-Start up Operation	5092781
NAS1149D0563J	Washer	12 Ea (4 ea)	90-Start up Operation	5050053
D2563	Step Weldment Assembly	3 Ea (1 ea)	110-Packaging	5132402



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S130902



Part: D205-633-011

Job No: 186446

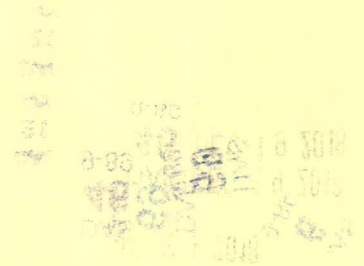
Serial No/Batch: S130902

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-57 Issue 5, FAA-TC SR00592NY 03/08/01, FAA STI



Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	3	921	0
	AN4-5A	6	158	0
	AN4-6A	6	694	0
	AN4-7A	6	188	0
	AN5-14A	3	31	0
	AN5-6A	3	84	0
	D2021-101	3	13	0
	D2022-101	6	43	0
	D2022-103	6	57	0
	D2562-001	3	3	0
	D2565-101	3	3	0
	D2565-103	3	7	0
	D2565-105	3	3	0
	D2565-107	3	5	0
	D2565-109	3	4	0
	D2565-111	3	4	0
	MS21042L4	24	1,866	0
	MS21042L5	6	419	0
	NAS1149D0463J	45	2,642	0
	NAS1149D0563J	12	1,308	0
	D2563	3	4	0
110-Packaging				

Part Specifications

Specifications could not be found.

5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	3	3	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: C

Date: 13.12.13

Change Record

PAGE 1 OF 1

Part Number: D205-633-011/-017Description: HELI-ACCESS STEP, HIGH GEAR / STANDARD LOW GEAR[illegible]

